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IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of:

Kiyoshi SEIZU

Serial No.: 09/705,750

Group Art Unit:1725

Filed: November 6, 2000

Examiner: Zidia T. Pittman

For: BENT WORK AND BENDING METHOD AND BENDING DEVICE USED
THEREFOR

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SUPPLEMENTAL AMENDMENT

Commissioner for Patents
Washington, D.C. 20231

Date: November 8, 2002

Sir:

Supplemental to the Amendment dated October 7, 2002, please amend the above-identified application as set forth below:

IN THE CLAIMS:

Amend the claims as follows:

4. (Twice Amended) A bending device for bending a belt-shaped thick steel material having two elongated sides and two ends to form a cylinder where the ends of the belt-shaped thick steel material abut each other, the bent work thereby obtained being used as a bearing receiving unit for construction machinery, the bending device comprising:

a center roller to be driven to rotate positioned and fixed in a predetermined